PRODUCTION DOWNTIME RECORD SHEET

FORMAT NO:

LOCATION / AREA	RECORDS TIME PERIOD
	_____/_____/20____ TO _____/_____/20____

SR.NO.	MACHINE / EQUIPMENT IN USED	PRODUCT RUNNING	DOWNTIME OF PRODUCTION LINE										TIME		
			NO MATERIAL	POWER SUPPLY - INTERRUPTION	NO MANPOWER	TOOLING NOT AVAILABLE (INCL. CONSUMABLE GOODS)	NO PLANNING FOR MATERIAL	SETTING TIME	LOADING / UNLOADING TIME	QUALITY TROUBLE DURING OPERATION	UNDER MAINTENANCE	UNIDENTIFIED REASON	BREAKDOWN START TIME	BREAKDOWN END TIME	TOTAL MINUTES