

Production Department – Daily Efficiency Report

Date: _____ | Shift: _____ Report No: _____

Supervisor: _____ Date : _____

Target Efficiency:

≥ 90%



Sr. No	Date	Shift	Machine Name	Item	Operation	Capacity/ hr	Planned Qty	Actual Qty	Time (hrs)	Qty/Hr	Target Eff. %	Actual Eff. %	Operator	Remarks
1	16-Oct	1	150 T	Plate Clutch K70	Panacilling	1800	12000	12000	6	2000	100%	111%	OP-01	OK
2	16-Oct	1	D	Clutch Box A99	Blanking	400	1500	1500	5	300	100%	75%	OP-02	Low productivity
3	16-Oct	1	G	Clutch Box	Draw	250	1500	1500	6	250	100%	100%	OP-03	OK
4	16-Oct	1	F	Clutch Box A68	Piercing	400	1500	1000	4	250	100%	62%	OP-04	Shortfall
5	16-Oct	1	A	Bearing Plate	Blanking	500	2000	1800	4	450	100%	90%	OP-05	Slight delay

